



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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RBD29929-9-3
Job Sheet 198967



Part No: RBD29929-9-3

Job Qty: 2 pcs

Part Name: Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/14/19

Description:

Type: SOLD

Note: DWG RBD29929-9 Rev 4 IPP Rev. A 19.06.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	2 pcs	10/14/19		1.00	2.00	NV5000 - 1		19-10-02
							NV5000 - 2		
110	QC 2	2 pcs	10/14/19		0.00	0.00	QC 2 - 1		19-10-02
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S219246



Part: RBD29929-9-3

Job No: 198967

Serial No/Batch: S219246

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 10/02/19

8/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 8	2 pcs	10/14/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	M- 19-10-02
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	2 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	21
140 QC 21 - SA	2 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	9-89
				QC 21 - SA - 70	OCT 11 3 2019

Part Op 100 - 1-Machine as per folio FC 985 FOLIO REV: 11 DWG REV: 4 2-Debur
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location: W4001
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.750X0.750	304 Bar 0.750 X 0.750"	9160 ft (458 ea) <u>0.076 each → 0.608'</u>	100-NV5000 - 1	<u>5076 992</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	M304B0.750X0.750	1	9	0

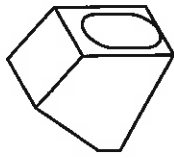
Part Specifications

Specifications could not be found.

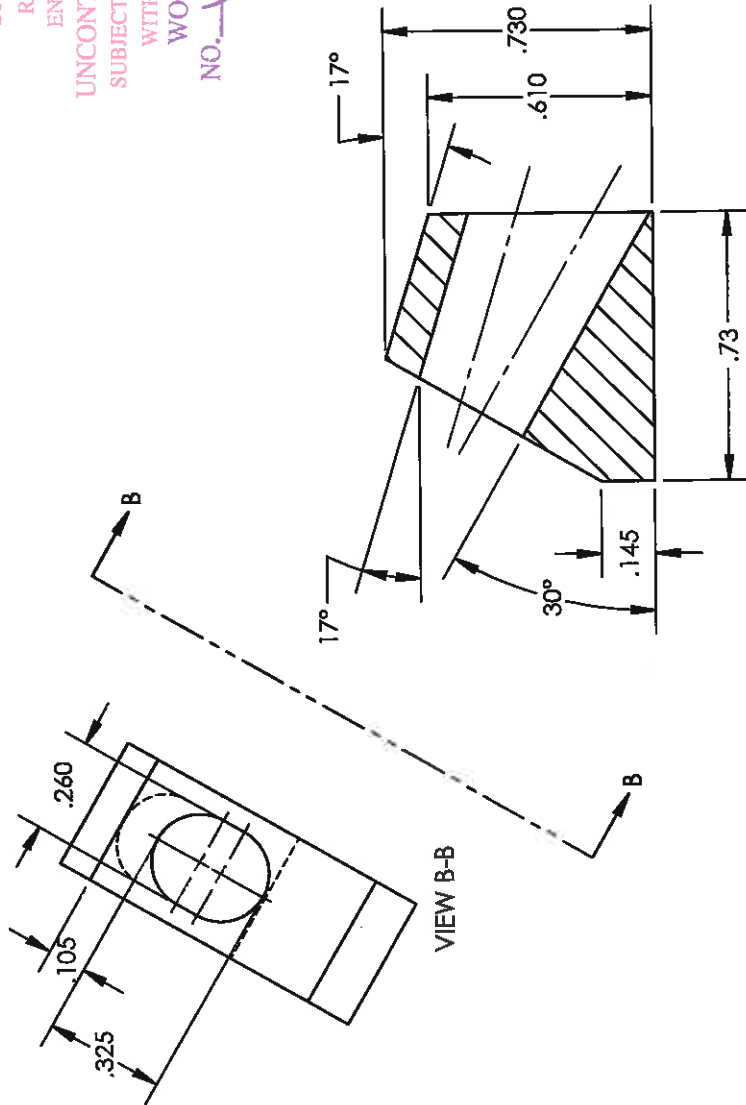
Plex 8/8/19 1:07 PM Dart.lajeunesse.marie

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
3	16-0226	-3 CHD DIMS WAS .750 IS .73, WAS .375 IS .38, ADDED DIMS 17°, (.496), (.260).	11/18/2016
			DPD
			JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198567 MVS 190808



SECTION A-A



TITLE		LONGITUDINAL RIGGING TOOL	
DWG NO.	RBD29929-9-3	REV	4
MAT'L	304 S.S.	UNLESS OTHERWISE SPECIFIED	
FINISH		DIMENSIONS ARE IN INCHES	
SPEC		FRACTIONS ± 1/8	
		.XXX ± .005	
		.XX ± .01	
		.X ± .1	
		ANGLES ± .5°	
		SURFACES = 125/	
		1. BREAK ALL SHARP EDGES	
		.016 ± .05° OR .016R	
		2. DIMENSIONAL LIMITS APPLY	
		AFTER PLATING	
		3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
DRAWN BY:	COLE	USED ON MODEL	
CHECKED:	CLOUGH		
OPPS APPR:	ANDERSON		
QA APPR:	LINDSAY		
APPROVED:	GILBERT		
SCALE	2:1	DATE	4/22/2002
			SHEET 3 OF 5

198567 MVS 190808
MD

(-3)

LUG



Entered: _____ Date: _____ **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

Route update only

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS																													
Job: _____	Rework Scrap Use-as-is	Skid-tube Machining Large Fab	Cross tube Small Fab Finishing	Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	Engineering Water Jet Supplier Quality																										
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)																											
Description Work Order Deviation		Disposition																													
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		FAULT CATEGORY													
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Other/Details:																															
Completed By		Lead hand / Supervisor		QC / QA Coordinator																											